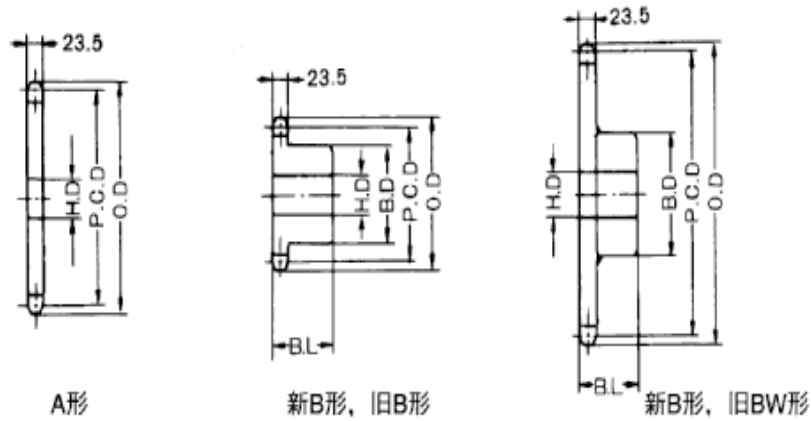


No.140 スプロケット

P=44.45m/m(1-3/4")



(単位 : mm)

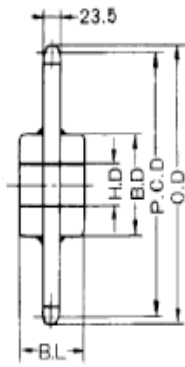
| 歯数 | ピッチ径 P.C.D. | 外径 O.D. | A 形 | | 材質 | 新B形・新BW形 | | | | | 材質 | 旧B形・旧BW形 | | | | | 材質 |
|----|----------------|------------|-------------|------------|---------------------------------|----------|-----|------|--------|------------|-----|----------|-----|--------|------------|-------------|----|
| | | | 軸穴径 H.D. | 概略重量 kg | | 軸穴径HD | | ボス | | 概略重量 kg | | 軸穴径HD | ボス | | 概略重量 kg | 材質 | |
| | | | | | | 最小 | 最大 | 径B.D | 長さB.L | | | | 最小 | 最大 | | | |
| 10 | 143.84 | 163 | 25 | 2.90 | 新B形 炭素鋼 | 25 | 60 | 91 | 56 | 4.40 | 25 | 60 | 91 | 70 | 5.50 | 旧B形 炭素鋼 | |
| 11 | 157.78 | 178 | 25 | 3.40 | | 25 | 73 | 106 | 56 | 5.50 | 25 | 60 | 100 | 70 | 6.50 | | |
| 12 | 171.74 | 193 | 25 | 4.00 | | 25 | 80 | 117 | 56 | 6.60 | 25 | 65 | 105 | 70 | 7.50 | | |
| 13 | 185.74 | 207 | 25 | 4.70 | | 25 | 80 | 117 | 63 | 7.90 | 25 | 65 | 105 | 70 | 8.50 | | |
| 14 | 199.76 | 221 | 25 | 5.50 | | 25 | 89 | 127 | 63 | 9.30 | 25 | 70 | 115 | 80 | 10.60 | | |
| 15 | 213.79 | 236 | 25 | 6.30 | | 25 | 89 | 127 | 63 | 10.10 | 25 | 70 | 115 | 80 | 10.70 | | |
| 16 | 227.84 | 250 | 25 | 7.20 | | 25 | 89 | 127 | 63 | 11.00 | 25 | 70 | 120 | 80 | 11.90 | | |
| 17 | 241.91 | 264 | 25 | 8.10 | | 25 | 89 | 127 | 63 | 12.00 | 25 | 70 | 120 | 80 | 14.50 | | |
| 18 | 255.98 | 279 | 25 | 9.10 | | 25 | 89 | 127 | 63 | 13.00 | 25 | 70 | 120 | 80 | 15.00 | | |
| 19 | 270.06 | 293 | 25 | 10.30 | | 25 | 95 | 137 | 71 | 15.60 | 25 | 80 | 130 | 85 | 16.50 | | |
| 20 | 284.15 | 307 | 25 | 11.40 | | 25 | 95 | 137 | 71 | 16.70 | 25 | 80 | 130 | 85 | 17.50 | | |
| 21 | 298.24 | 322 | 25 | 12.60 | | 30 | 95 | 137 | 71 | 17.90 | 25 | 80 | 130 | 85 | 18.50 | | |
| 22 | 312.34 | 336 | 30 | 13.80 | | 30 | 95 | 137 | 71 | 18.40 | 30 | 80 | 127 | 75 | 18.60 | | |
| 23 | 326.44 | 350 | 30 | 15.10 | | 30 | 95 | 137 | 71 | 18.90 | 30 | 80 | 127 | 75 | 20.50 | | |
| 24 | 340.54 | 364 | 30 | 16.40 | | 30 | 95 | 137 | 71 | 20.90 | 30 | 80 | 127 | 75 | 22.50 | | |
| 25 | 354.65 | 379 | 30 | 17.80 | | 30 | 103 | 147 | 80 | 24.10 | 30 | 85 | 137 | 80 | 25.00 | | |
| 26 | 368.77 | 393 | 30 | 19.20 | | 30 | 103 | 147 | 80 | 25.50 | 30 | 85 | 137 | 80 | 26.50 | | |
| 27 | 382.88 | 407 | 30 | 20.70 | | 30 | 103 | 147 | 80 | 27.10 | 30 | 85 | 137 | 80 | 28.00 | | |
| 28 | 397.00 | 421 | 30 | 22.20 | | 30 | 103 | 147 | 80 | 29.20 | 30 | 85 | 137 | 80 | 29.50 | | |
| 29 | 411.12 | 435 | 30 | 23.80 | | 30 | 103 | 147 | 80 | 30.30 | 30 | 85 | 137 | 80 | 31.00 | | |
| 30 | 425.24 | 450 | 30 | 25.50 | 30 | 103 | 147 | 80 | 31.50 | 30 | 85 | 137 | 80 | 32.60 | | | |
| 31 | 439.37 | 464 | 30 | 27.20 | 30 | 103 | 147 | 80 | 32.90 | 30 | 85 | 137 | 80 | 34.30 | | | |
| 32 | 453.49 | 478 | 30 | 29.00 | 30 | 110 | 157 | 90 | 34.00 | 30 | 85 | 137 | 80 | 35.00 | | | |
| 33 | 467.62 | 492 | 30 | 30.80 | 30 | 110 | 157 | 90 | 36.80 | 30 | 85 | 137 | 80 | 37.00 | | | |
| 34 | 481.75 | 506 | 30 | 32.70 | 30 | 110 | 157 | 90 | 39.70 | 30 | 85 | 137 | 80 | 39.50 | | | |
| 35 | 495.88 | 521 | 30 | 34.60 | 30 | 110 | 157 | 90 | 40.10 | 30 | 85 | 137 | 80 | 41.90 | | | |
| 36 | 510.01 | 535 | 30 | 36.90 | 30 | 110 | 157 | 90 | 43.70 | 30 | 85 | 137 | 80 | 45.80 | | | |
| 37 | | | | | 新BW形 普通鋼 及び 炭素鋼 一体物 | 30 | 110 | 157 | 90 | 46.00 | 30 | 85 | 137 | 80 | | 旧BW形 普通鋼 | |
| 38 | 538.27 | 563 | 30 | 41.00 | | 30 | 110 | 157 | 90 | 49.20 | 30 | 85 | 137 | 80 | 49.90 | | |
| 39 | | | | | | 30 | 110 | 157 | 90 | 51.80 | 30 | 85 | 137 | 80 | | | |
| 40 | 566.54 | 591 | 30 | 45.40 | | 30 | 110 | 157 | 90 | 53.10 | 30 | 90 | 147 | 90 | 57.00 | | |
| 41 | | | | | | 30 | 110 | 157 | 90 | 56.00 | 30 | 90 | 147 | 90 | | | |
| 42 | 594.81 | 620 | 30 | 50.00 | | 30 | 110 | 157 | 90 | 58.30 | 30 | 90 | 147 | 90 | 58.90 | | |
| 43 | | | | | | 30 | 110 | 157 | 90 | 62.50 | 30 | 90 | 147 | 90 | | | |
| 44 | | | | | | 30 | 110 | 157 | 90 | 64.80 | 30 | 90 | 147 | 90 | | | |
| 45 | 637.22 | 662 | 30 | 57.30 | | 30 | 118 | 167 | 100 | 67.60 | 30 | 90 | 147 | 90 | 67.00 | | |
| 46 | | | | | | 30 | 118 | 167 | 100 | 70.90 | 30 | 90 | 147 | 90 | | | |
| 48 | 679.63 | 705 | 30 | 65.20 | 30 | 118 | 167 | 100 | 74.30 | 30 | 90 | 147 | 90 | 76.00 | | | |
| 49 | | | | | 30 | 118 | 167 | 100 | 77.00 | 30 | 90 | 147 | 90 | | | | |
| 50 | 707.91 | 733 | 30 | 70.60 | 30 | 118 | 167 | 100 | 79.70 | 30 | 90 | 147 | 90 | 82.00 | | | |
| 54 | 764.47 | 790 | 30 | 82.70 | 38 | 118 | 167 | 100 | 91.80 | 30 | 100 | 157 | 100 | 94.70 | | | |
| 55 | 778.61 | 804 | 30 | 85.70 | 30 | 118 | 167 | 100 | 102.90 | 30 | 100 | 157 | | | | | |
| 60 | 849.32 | 875 | 30 | 120.00 | 38 | 118 | 167 | 110 | 111.20 | 30 | 100 | 157 | 100 | 116.00 | | | |

⇒ 歯先高周波焼入れ

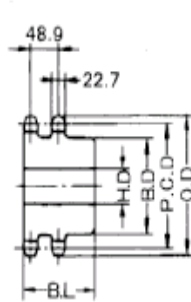
* BW形の歯数22~60のものは溶接タイプ・材質は普通鋼(炭素鋼で一体物もあり)

No.140 スプロケット

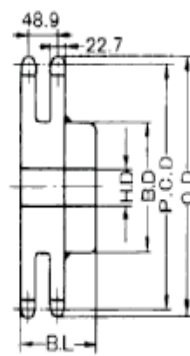
P=44.45m/m(1-3/4")



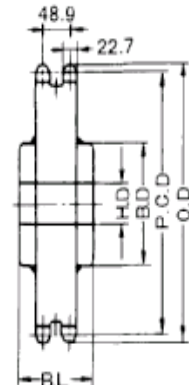
CW形



2列B形



2列BW形



2列CW形

(単位 : mm)

| 歯数 | CW形 | | | | | 材質 | 2列B形・2列BW形 | | | | | 材質 | 2列CW形 | | | | | 材質 | |
|----|-------|-----|------|-------|---------|----|------------|-----|------|-------|---------|----|-------|-----|------|-------|---------|----|--|
| | 軸穴径HD | | ボス | | 概略重量 kg | | 軸穴径HD | | ボス | | 概略重量 kg | | 軸穴径HD | | ボス | | 概略重量 kg | | |
| | 最小 | 最大 | 径B.D | 長さB.L | | | 最小 | 最大 | 径B.D | 長さB.L | | | 最小 | 最大 | 径B.D | 長さB.L | | | |
| 10 | | | | | | | 28 | 60 | 91 | 100 | 8.80 | | | | | | | | |
| 11 | | | | | | | 28 | 73 | 106 | 100 | 10.20 | | | | | | | | |
| 12 | | | | | | | 28 | 80 | 117 | 100 | 12.60 | | | | | | | | |
| 13 | | | | | | | 28 | 95 | 137 | 110 | 16.70 | | | | | | | | |
| 14 | | | | | | | 28 | 95 | 137 | 110 | 18.90 | | | | | | | | |
| 15 | | | | | | | 28 | 103 | 147 | 120 | 23.30 | | | | | | | | |
| 16 | | | | | | | 28 | 103 | 147 | 120 | 25.80 | | | | | | | | |
| 17 | | | | | | | 28 | 103 | 147 | 125 | 29.20 | | | | | | | | |
| 18 | | | | | | | 28 | 110 | 157 | 125 | 33.00 | | | | | | | | |
| 19 | | | | | | | 28 | 110 | 157 | 125 | 36.40 | | | | | | | | |
| 20 | | | | | | | 28 | 110 | 157 | 125 | 39.60 | | | | | | | | |
| 21 | 25 | 89 | 127 | 70 | 19.10 | | 28 | 110 | 157 | 125 | 43.10 | | | | | | | | |
| 22 | 30 | 95 | 137 | 100 | 20.00 | | 32 | 118 | 167 | 125 | 47.40 | | 32 | 118 | 167 | 125 | 47.40 | | |
| 23 | 30 | 95 | 137 | 100 | 21.10 | | 32 | 118 | 167 | 125 | 51.30 | | 32 | 118 | 167 | 125 | 51.30 | | |
| 24 | 30 | 95 | 137 | 100 | 23.20 | | 32 | 118 | 167 | 125 | 55.00 | | 32 | 118 | 167 | 125 | 55.00 | | |
| 25 | 30 | 103 | 147 | 110 | 25.80 | | 32 | 118 | 167 | 125 | 59.20 | | 32 | 118 | 167 | 125 | 59.20 | | |
| 26 | 30 | 103 | 147 | 110 | 27.30 | | 32 | 118 | 167 | 125 | 63.50 | | 32 | 118 | 167 | 125 | 63.50 | | |
| 27 | 30 | 103 | 147 | 110 | 28.80 | | 32 | 118 | 167 | 125 | | | 32 | 118 | 167 | 125 | | | |
| 28 | 30 | 103 | 147 | 110 | 30.40 | | 32 | 118 | 167 | 125 | 72.40 | | 32 | 118 | 167 | 125 | 72.40 | | |
| 29 | 30 | 103 | 147 | 110 | 32.00 | | 32 | 118 | 167 | 125 | | | 32 | 118 | 167 | 125 | | | |
| 30 | 30 | 103 | 147 | 110 | 33.60 | | 32 | 120 | 177 | 130 | 84.40 | | 32 | 120 | 177 | 130 | 84.40 | | |
| 31 | 30 | 103 | 147 | 110 | 35.00 | | 32 | 120 | 177 | 130 | | | 32 | 120 | 177 | 130 | | | |
| 32 | 30 | 103 | 147 | 110 | 36.10 | | 32 | 120 | 177 | 130 | 95.00 | | 32 | 120 | 177 | 130 | 95.00 | | |
| 33 | 30 | 103 | 147 | 110 | 38.50 | | 32 | 120 | 177 | 130 | | | 32 | 120 | 177 | 130 | | | |
| 34 | 30 | 103 | 147 | 110 | 41.40 | | 32 | 120 | 177 | 130 | | | 32 | 120 | 177 | 130 | | | |
| 35 | 30 | 115 | 165 | 120 | 43.20 | | 32 | 120 | 177 | 130 | 112.00 | | 32 | 120 | 177 | 130 | 112.00 | | |
| 36 | 30 | 115 | 165 | 120 | 47.20 | | 32 | 120 | 177 | 130 | | | 32 | 120 | 177 | 130 | | | |
| 38 | 30 | 115 | 165 | 120 | 50.50 | | 32 | 120 | 177 | 130 | | | 32 | 120 | 177 | 130 | | | |
| 40 | 30 | 115 | 165 | 120 | 58.70 | | 32 | 125 | 187 | 135 | 145.00 | | 32 | 125 | 187 | 135 | 145.00 | | |
| 42 | 30 | 115 | 165 | 120 | 63.30 | | 32 | 125 | 187 | 135 | | | 32 | 125 | 187 | 135 | | | |
| 45 | 30 | 115 | 165 | 120 | 69.00 | | 32 | 125 | 187 | 135 | 183.00 | | 32 | 125 | 187 | 135 | 183.00 | | |
| 48 | 30 | 115 | 165 | 120 | 78.30 | | 32 | 125 | 187 | 135 | 205.00 | | 32 | 125 | 187 | 135 | 205.00 | | |
| 50 | 30 | 125 | 190 | 140 | 84.50 | | 32 | 125 | 187 | 135 | 221.00 | | 32 | 125 | 187 | 135 | 221.00 | | |
| 54 | 30 | 125 | 190 | 140 | 108.00 | | 32 | 125 | 187 | 135 | 255.00 | | 32 | 125 | 187 | 135 | 255.00 | | |
| 55 | 30 | 125 | 190 | 140 | 116.40 | | 32 | 125 | 187 | 135 | | | 32 | 125 | 187 | 135 | | | |
| 60 | 30 | 125 | 190 | 140 | 127.00 | | 32 | 125 | 187 | 135 | 317.00 | | 32 | 125 | 187 | 135 | 317.00 | | |

⇒ 歯先高周波焼入れ

* CW形全てと2列BW形、2列CW形の歯数22～60のものは溶接タイプ・材質は普通鋼